



SPECIFICATION

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SPEC. NO.: PS - 50116-XXXXX-XXX REVISION: B

PRODUCT NAME: 0.8mm PITCH BOARD TO BOARD CONN

PRODUCT NO: 50116- XXXXX – XXX SERIES, 50111- XXXXX – XXX

PREPARED: FENGXIAO DATE: 2014.01.18	CHECKED: ERIC DATE: 2014.01.18	APPROVED: SIMON DATE: 2014.01.18
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Aces P/N: 50116-XXXXX series

TITLE: 0.8MM PITCH BOARD TO BOARD CONN

RELEASE DATE: 2014/01/18

REVISION: B

ECN No: ECN-1401248

PAGE: 2 OF 8

1	REVISION HISTORY	3
2	SCOPE.....	4
3	APPLICABLE DOCUMENTS	4
4	REQUIREMENTS	4
5	PERFORMANCE	5
6	INFRARED REFLOW CONDITION.....	7
7	PRODUCT QUALIFICATION AND TEST SEQUENCE.....	8



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PAGE: **3** OF **8**

1 Revision History

Rev.	ECN #	Revision Description	Prepared	Date
O	ECN-0812153	NEW DRAWING	KEEN	2008/12/17
A	ECN-1212264	REVISED CONTACT RESISTANCE REQUIREMENT	TANGENHUI	2012/12/06
B	ECN-1401248	UPDATE WORKING VOLTAGE	FENGXIAO	2014/01/18

TITLE: **0.8MM PITCH BOARD TO BOARD CONN**RELEASE DATE: **2014/01/18**REVISION: **B**

ECN No: ECN-1401248

PAGE: **4** OF **8**

2 SCOPE

This specification covers performance, tests and quality requirements for **0.8mm pitch Board To Board CONN**.

3 APPLICABLE DOCUMENTS

EIA-364: ELECTRONICS INDUSTRIES ASSOCIATION

4 REQUIREMENTS

4.1 Design and Construction

- 4.1.1 Product shall be of design, construction and physical dimensions specified on applicable product drawing.
- 4.1.2 All materials conform to R.o.H.S. and the standard depends on TQ-WI-140101

4.2 Materials and Finish

- 4.2.1 Contact: High performance copper alloy (**Phosphor Bronze**)
Finish:
 - (a) Contact Area: **Refer to the drawing.**
 - (b) Under plate: **Refer to the drawing.**
 - (c) Solder area: **Refer to the drawing.**
- 4.2.2 Housing: Thermoplastic or Thermoplastic High Temp., UL94V-0

4.3 Ratings

- 4.3.1 Working Voltage Less than **36 Volts AC (per pin)**
- 4.3.2 Voltage: **100 Volts AC (per pin)**
- 4.3.3 Current: **0.5 Amperes (per pin)**
- 4.3.4 Operating Temperature : **-40°C to +85°C**

TITLE: 0.8MM PITCH BOARD TO BOARD CONN

RELEASE DATE: 2014/01/18

REVISION: B

ECN No: ECN-1401248

PAGE: 5 OF 8

5 Performance

5.1. Test Requirements and Procedures Summary

Item	Requirement	Standard
Examination of Product	Product shall meet requirements of applicable product drawing and specification.	Visual, dimensional and functional per applicable quality inspection plan.
ELECTRICAL		
Item	Requirement	Standard
Low Level Contact Resistance	40 m Ω Max. (initial) per contact 40 m Ω Max. after test	Mate connectors, measure by dry circuit, 20mV Max., 10mA Max. (EIA-364-23)
Insulation Resistance	1000 M Ω Min.	Unmated connectors, apply 500 V DC between adjacent terminals. (EIA-364-21)
Dielectric Withstanding Voltage	.No discharge, flashover or breakdown. Current leakage: 1 mA max.	250 VAC Min. at sea level for 1 minute Test between adjacent contacts of unmated connectors. (EIA-364-20)
Temperature Rise	30°C Max. Change allowed	Mate connector: measure the temperature rise at rated current until temperature stable. The ambient condition is still air at 25°C (EIA-364-70, METHOD1, CONDITION1)

MECHANICAL		
Item	Requirement	Standard
Durability	30 cycles.	The sample should be mounted in the tester and fully mated and unmated the number of cycles specified at the rate of 25.4 \pm 3mm/min. (EIA-364-09)
Mating and Un-mating Forces	Mating Force: 85gf Max./CKT. Unmating Force: 12gf Min./CKT.	Operation Speed : 25.4 \pm 3 mm/minute.. Measure the force required to mate/unmate connector. (EIA-364-13)
Terminal / Housing Retention Force	0.40kgf Min.	Operation Speed : 25.4 \pm 3 mm/minute.. Measure the contact retention force with tester
Fitting Nail / Housing Retention Force	0.15Kgf Min.	Operation Speed : 25.4 \pm 3 mm/minute.

TITLE: 0.8MM PITCH BOARD TO BOARD CONN

RELEASE DATE: 2014/01/18

REVISION: B

ECN No: ECN-1401248

PAGE: 6 OF 8

		Measure the contact retention force with Tensile strength tester. at a rate of 25± 3 mm/min.
Vibration	0.1 μ s Max.	The electrical load condition shall be 100 mA maximum for all contacts. Subject to a simple harmonic motion having amplitude of 0.76mm (1.52mm maximum total excursion) in frequency between the limits of 10 and 55 Hz . The entire frequency range, from 10 to 55 Hz and return to 10 Hz , shall be traversed in approximately 1 minute. This motion shall be applied for 2 hours in each of three mutually perpendicular directions. (EIA-364-28 Condition I)
Shock (Mechanical)	1 μ s Max.	Subject mated connectors to 50 G's (peak value) half-sine shock pulses of 11 milliseconds duration. Three shocks in each direction shall be applied along the three mutually perpendicular axes of the test specimen (18 shocks). The electrical load condition shall be 100mA maximum for all contacts. (EIA-364-27, test condition A)

ENVIRONMENTAL

Item	Requirement	Standard
Resistance to Reflow Soldering Heat	See Product Qualification and Test Sequence Group 9 (Lead Free)	Pre Heat : 150°C~180°C, 60~90sec. Heat : 230°C Min., 40sec Min. Peak Temp. : 260°C Max, 10sec Max.
Thermal Shock	See Product Qualification and Test Sequence Group 3	Mate module and subject to follow condition for 5 cycles. 1 cycles: -40 +0/-3 °C, 30 minutes +85 +3/-0 °C, 30 minutes (EIA-364-32, test condition A)
Humidity	See Product Qualification and Test Sequence Group 3	Mated Connector 40°C, 90~95% RH, 96 hours. (EIA-364-31, Condition A, Method II)
Temperature life	See Product Qualification and Test Sequence Group 4	Subject mated connectors to temperature life at 85°C for 96 hours . (EIA-364-17, Test condition A)
Salt Spray	See Product Qualification and Test Sequence Group 5	Subject mated/unmated connectors to 5% salt-solution

TITLE: 0.8MM PITCH BOARD TO BOARD CONN

RELEASE DATE: 2014/01/18

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ECN No: ECN-1401248

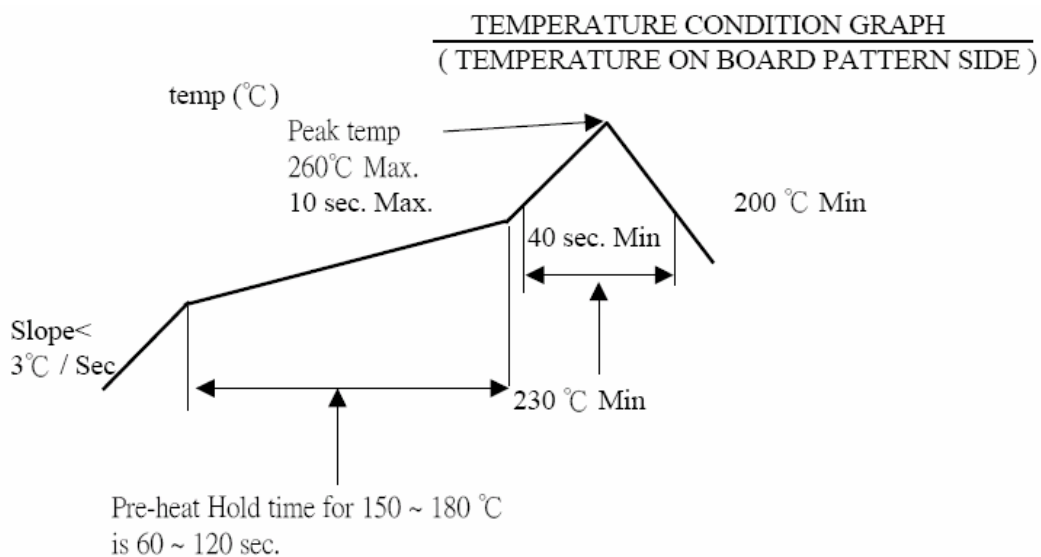
PAGE: **7** OF **8**

		concentration, 35°C for 8 hours. (EIA-364-26, Test condition B)
Solderability	Solder Wetting : (a) Tin Lead & others: 95% of immersed area must show no voids, pin holes (a) Gold Flash: 75% of immersed area must show no voids, pin holes	And then into solder bath, Temperature at 245 ±5°C, for 4-5 sec. (EIA-364-52)
Hand Soldering Temperature Resistance	Appearance: No damage	T ≥ 350°C, 3sec at least.

Note. Flowing Mixed Gas shall be conducted by customer request.

6. INFRARED REFLOW CONDITION

Lead-free Process : DURATION = 2 TIMES



TITLE: 0.8MM PITCH BOARD TO BOARD CONN

RELEASE DATE: 2014/01/18

REVISION: B

ECN No: ECN-1401248

PAGE: **8** OF **8**

7.PRODUCT QUALIFICATION AND TEST SEQUENCE

Test or Examination	Test Group									
	1	2	3	4	5	6	7	8	9	10
	Test Sequence									
Examination of Product			1、7	1、6	1、4			1	1	
Low Level Contact Resistance	1、5	1、4	2、10	2、9	2、5			3		
Insulation Resistance			3、9	3、8						
Dielectric Withstanding Voltage			4、8	4、7						
Mating / Unmating Forces	2、4									
Durability	3									
Vibration		2								
Shock (Mechanical)		3								
Thermal Shock			5							
Humidity			6							
Temperature life				5						
Salt Spray					3					
Solder ability						1				
Terminal / Housing Retention Force							1			
Fitting Nail /Housing Retention Force							2			
Resistance to Soldering Heat								2		
Hand Soldering Temperature Resistance									2	
Sample Size	4	4	4	4	4	2	4	4	4	